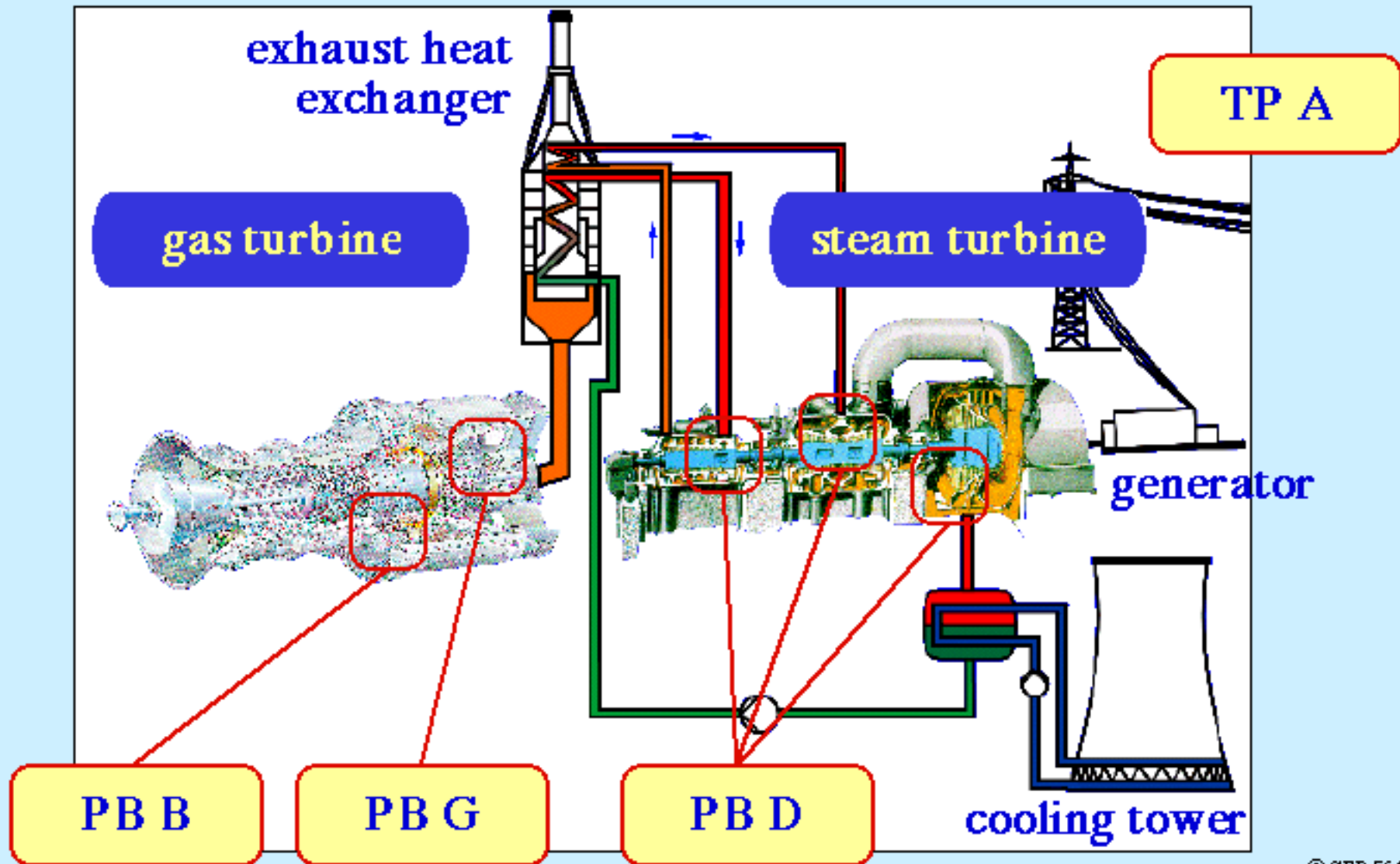


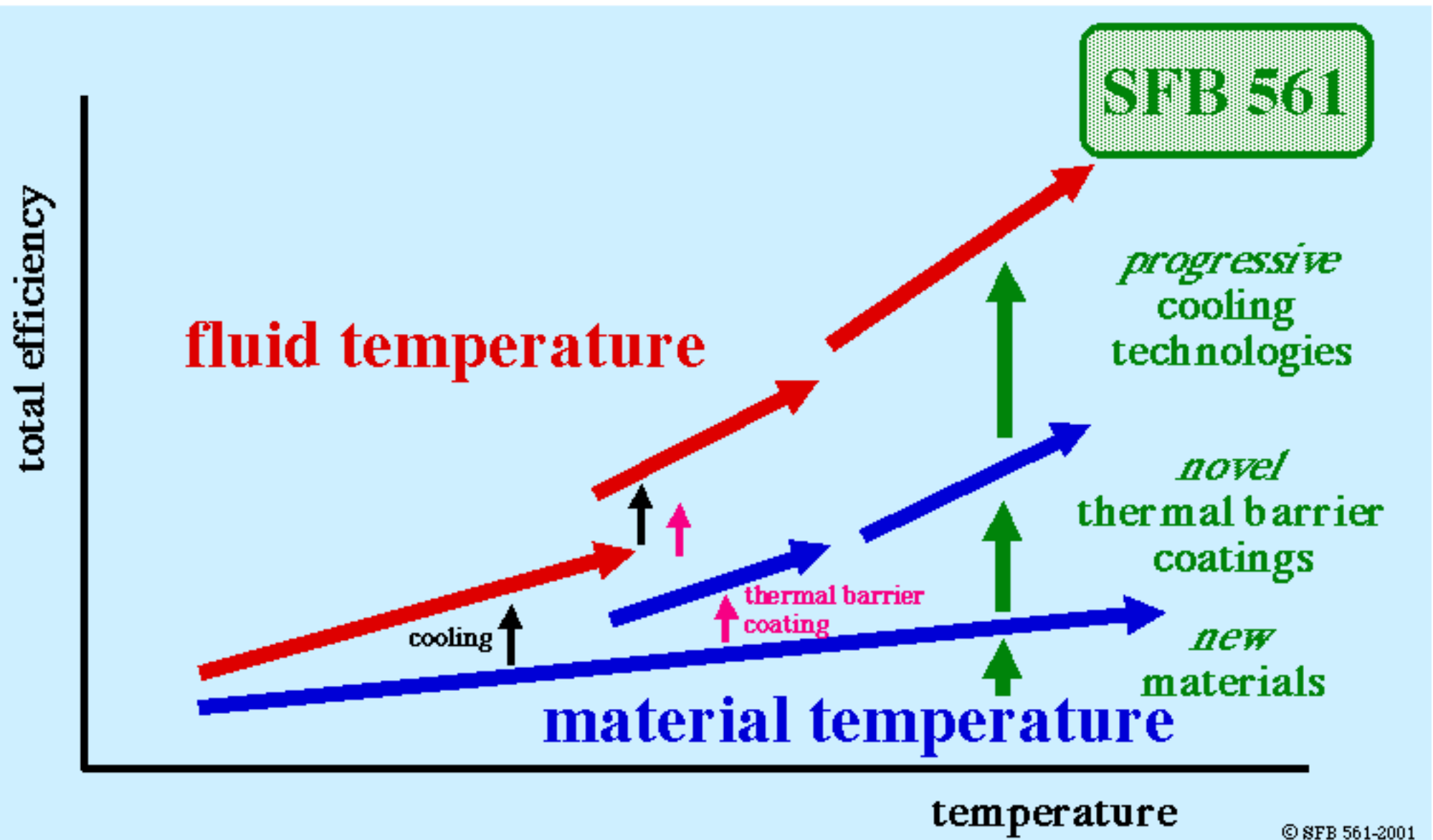
**SFB 561 -
Thermally Highly Loaded, Porous
and Cooled Multi-Layer Systems
for Combined Cycle Power Plants**

**Univ.-Prof. Dr.-Ing D. Bohn
Institute of Steam and Gas Turbines
Aachen University of Technology, Germany**

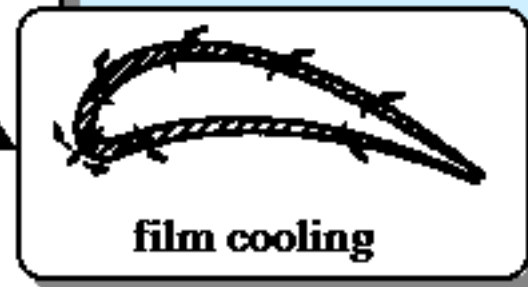
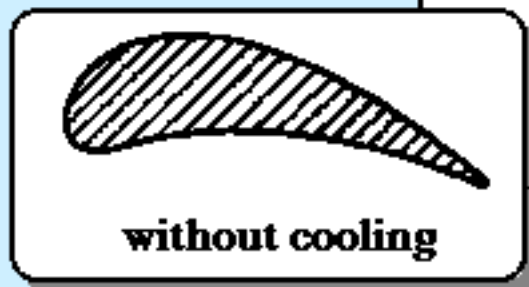
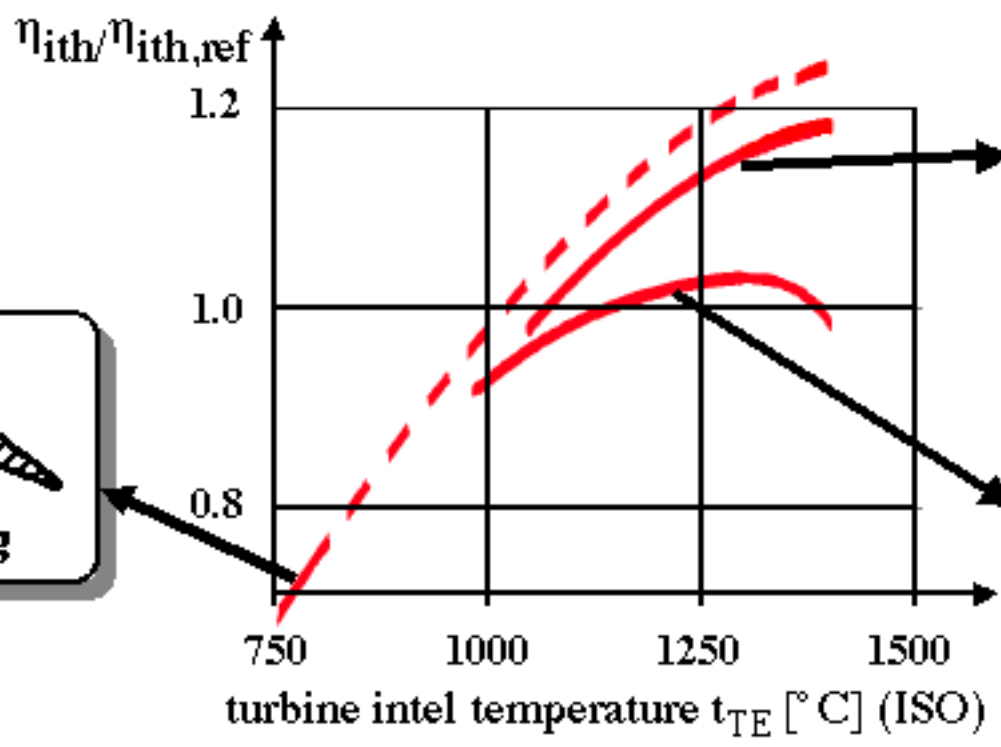
Scientific Objective for the Future Combined Cycle Power Plant

total efficiency	with natural gas	roughly 65%	(current 58 %)
	with coal gas	roughly 55%	(current 45 %)
turbine inlet temperature	gas turbine	1350 °C-ISO	(current 1230 °C-ISO)
	steam turbine	650 to 720 °C	(current < 600 °C)

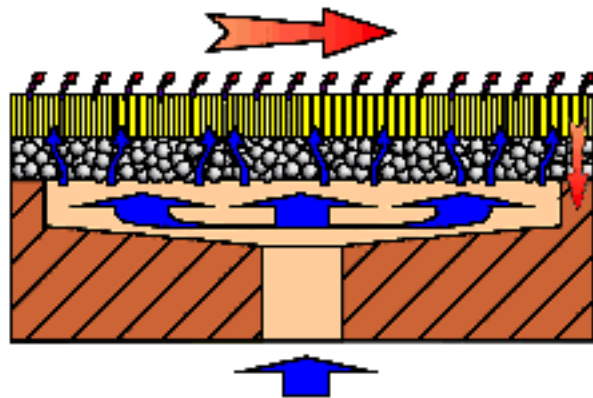




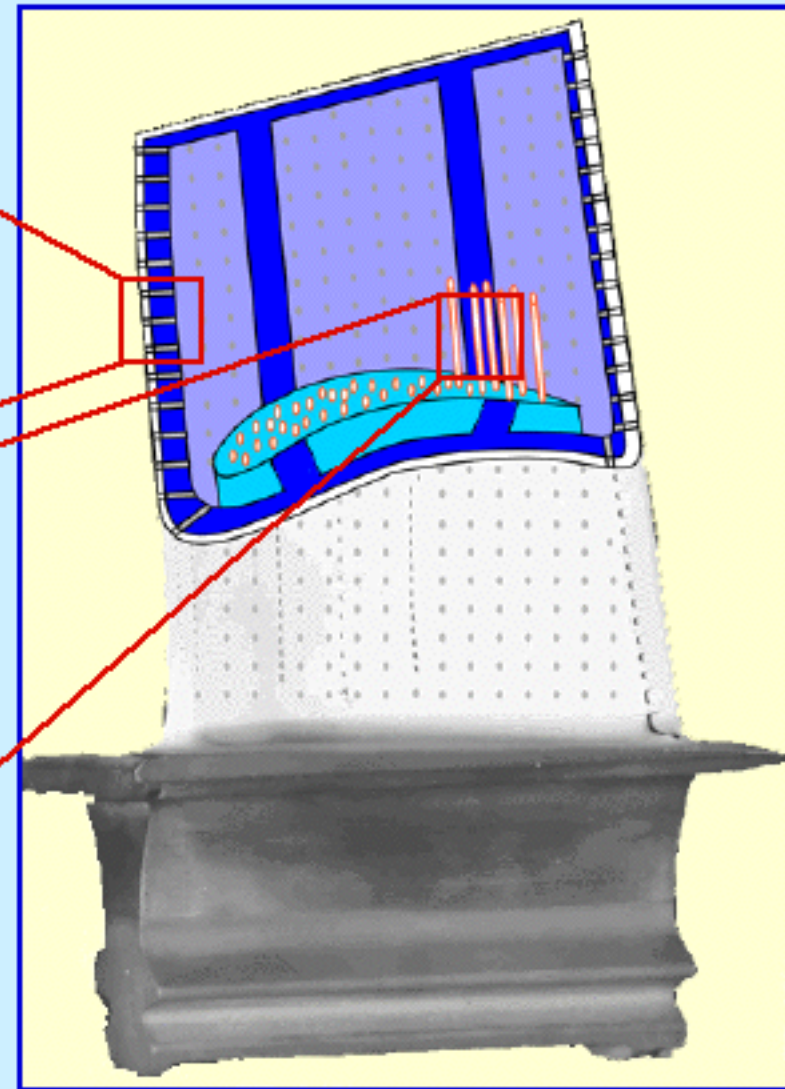
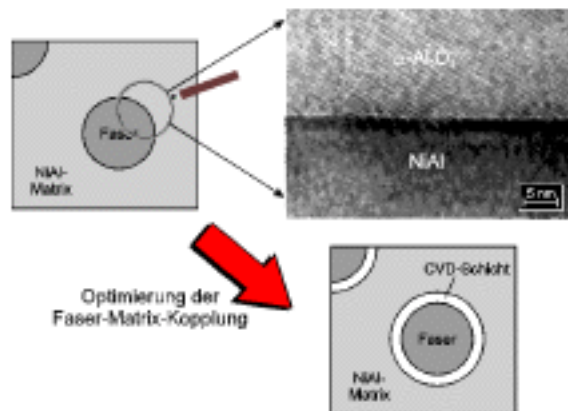
**Thermal Efficiency
of the Component Gas Turbine**

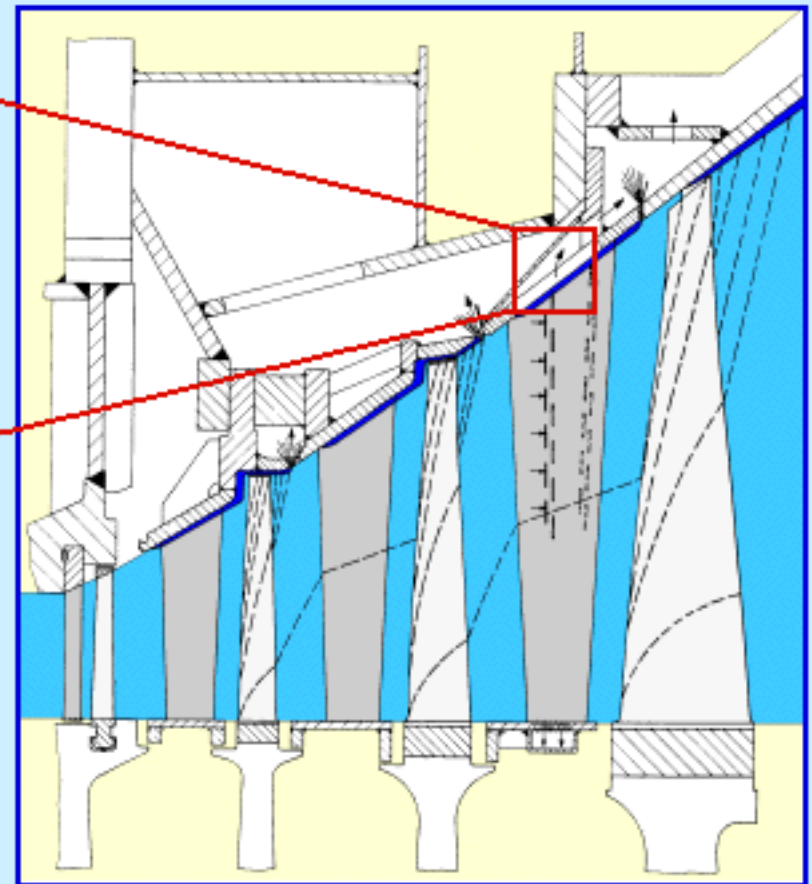
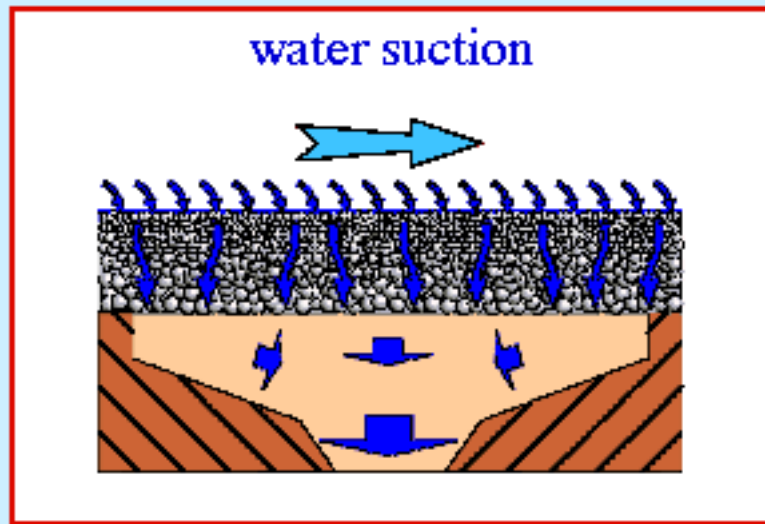


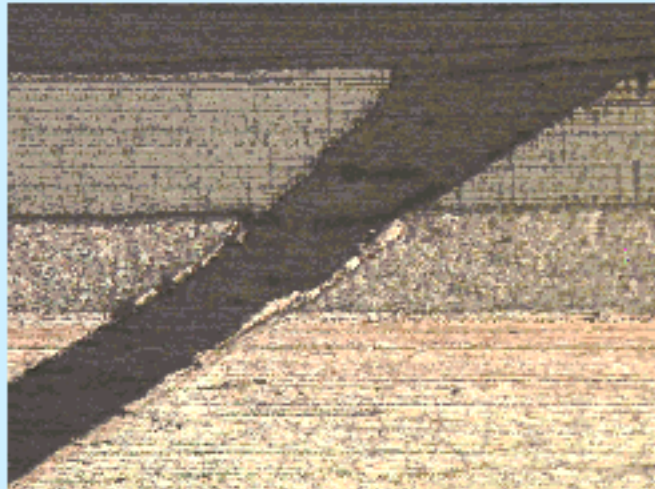
transpiration cooling



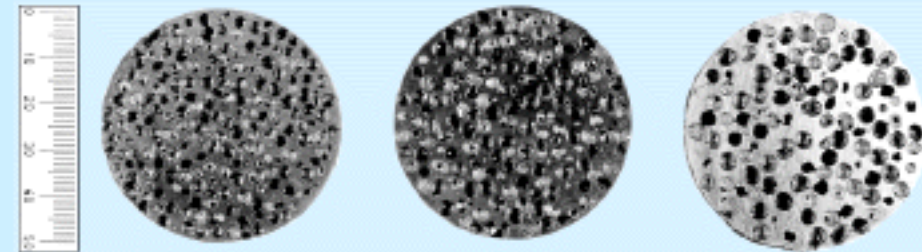
fibre reinforcement



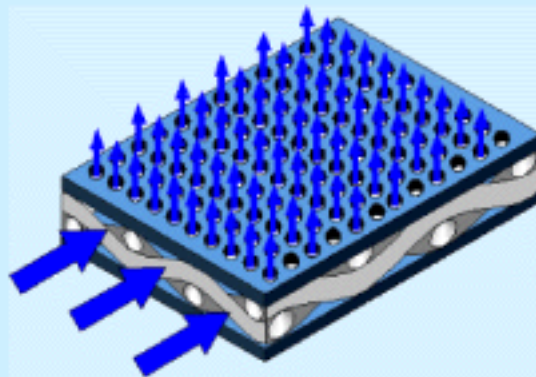




laser drilled
cooling hole
in multi-layer
system

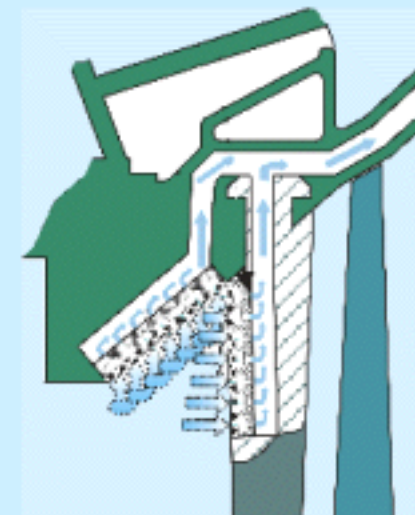


casted structure with open porosity
on basis of cast irons

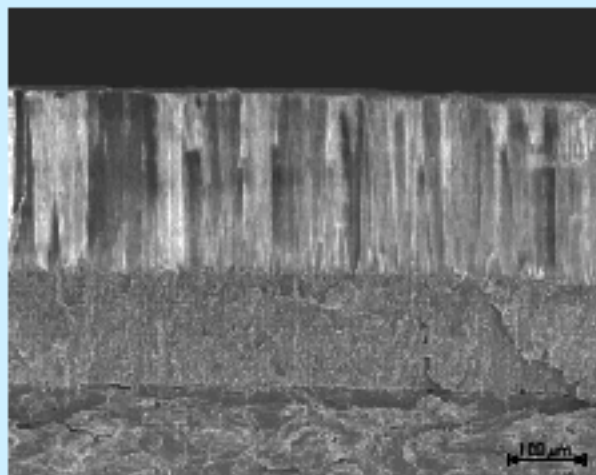
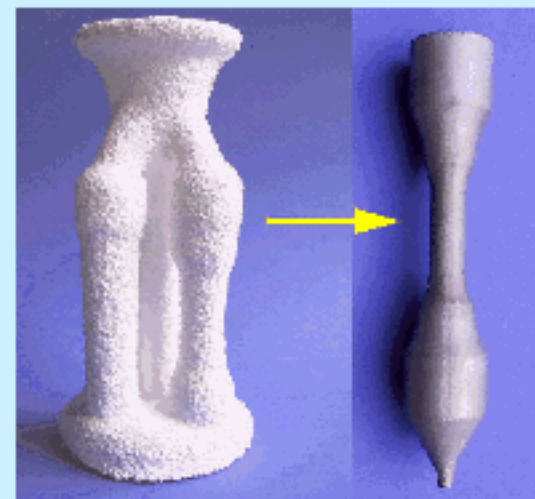
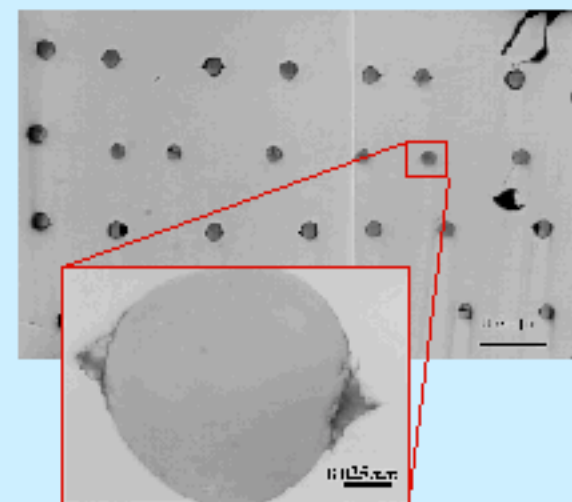


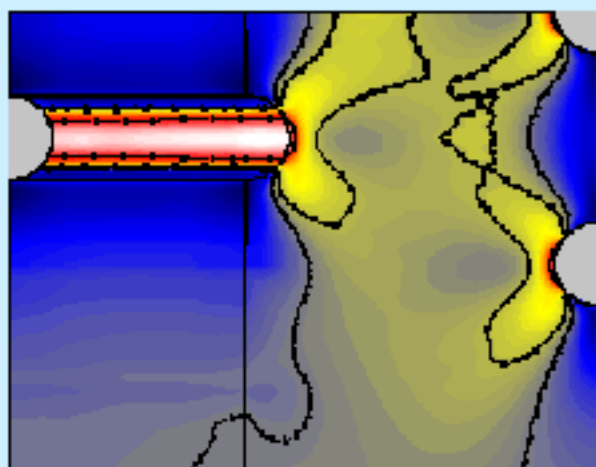
porous hollow structure
build up with grid sheets

porous, powder
metalurgically
manufactured
in-situ composite
material



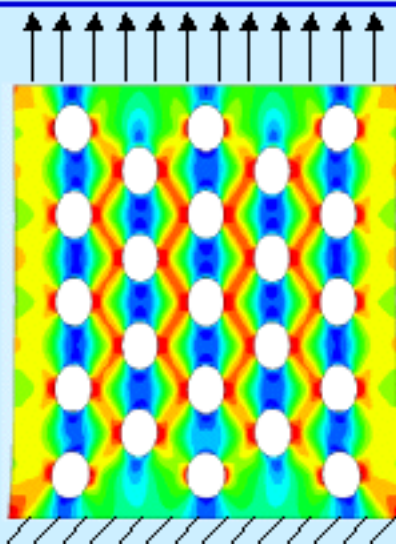
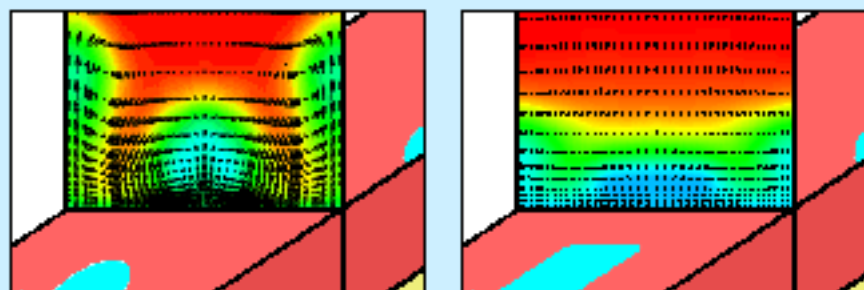
© SFB 561-2001

structure of
thermal
barrier
coatingmanufacturing of
LCF specimens
of NiAl alloysinvestigation
of thermo-
mechanical
behaviourbonding of
 Al_2O_3 fibres
in NiAl alloy



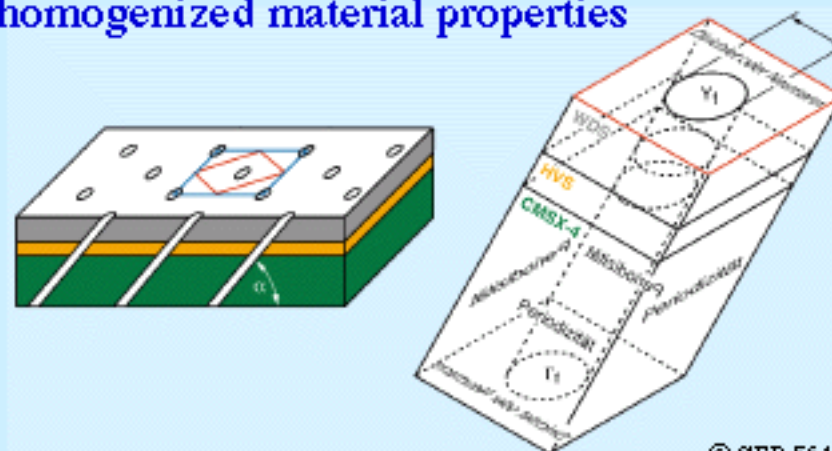
finite-element calculation of stress distribution in a cylindrical hollow specimen with drill-holes

development of homogeneous cooling film by application of hole shaping



finite-element analysis of v. Mises stresses in a perforated sheet

definition of unit cell for calculation of homogenized material properties



therm. total efficiency η_{th}



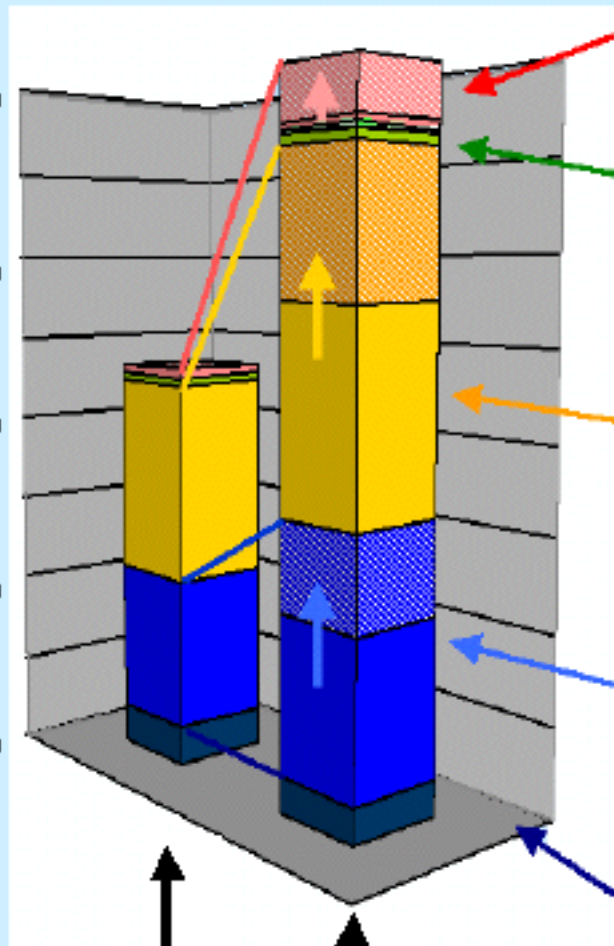
65 %

63 %

63 %

61 %

57 %



higher material temperatures

improvement of 'cold end'
(avoidance of erosion, increase of live time)

increase of steam parameters
and cooling in steam turbine

transpiration cooling in gas turbine

basis (Tapada do Outeiro)

*realizable at present
state of investigation*

potential of technologies